



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBE332A94-3400-03-11
Job Sheet 192379-A



Part No: RBE332A94-3400-03-11

Job Qty: 3 pcs

2 pcs. B.A.

Part Name: Support



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/26/19

Job Tracking No:

Due Date: 3/27/19

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG RBE332A94-3400-03 Rev A IPP Rev. A 19.02.19 New Issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Lead Time	DA Sign-off
					Setup Hrs	Run Hrs			
110	QC 2	3 pcs	3/27/19	3/27/19	0.00	0.00	QC 2 - 1		<i>20 19-03-20</i>
120	QC 8	3 pcs	3/27/19	3/27/19	0.00	0.00	QC 8 - 12		<i>9-89</i>
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		
							QC 8 - 33		
							QC 8 - 35		
							QC 8 - 39		
							QC 8 - 4		
							QC 8 - 44		
							QC 8 - 45		
							QC 8 - 49		
							QC 8 - 58		
							QC 8 - 8		<i>B.A. 19-11-14</i>
							QC 8 - 9		
							QC 8 - 68		
							QC 8 - 67		
							QC 8 - 1 (A)		
							QC 8 - 47		
							QC 8 - 40		
							QC 8 - 52		
							QC 8 - 23		
130	Outsource - 13 - Zinc Plating	3 pcs	3/27/19	3/27/19			GRO002-VC	5	<i>19-11-18</i>
140	Packaging 2-1 - Receive - B4B	3 pcs	3/27/19	3/27/19	0.00	0.00	Packaging 2 - 1 - B4B		
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		



Container No: S166223



Part: RBE332A94-3400-03-11

Job No: 192379-A

Serial No/Batch: S165766

Revision: A

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 03/26/19

					Packaging 2 - 8 - B4B	
					Packaging 2 - 9 - B4B	
					Packaging 2 - 10 - B4B	
					Packaging 2 - 11 - B4B	
					Packaging 2 - 12 - B4B	
					Packaging 2 - 13 - B4B	OP NOV 2 1 2019
					Packaging 2 - 14 - B4B	
					Packaging 2 - 15 - B4B	
					Packaging 2 - 16 - B4B	
					Packaging 2 - 17 - B4B	
					Packaging 2 - 18 - B4B	
					Packaging 2 - 19 - B4B	
					Packaging 2 - 20 - B4B	
					Packaging 2 - 21 - B4B	
					Packaging 2 - 22 - B4B	
					Packaging 2 - 23 - B4B	
					Packaging 2 - 24 - B4B	
					Packaging 2 - 25 - B4B	
					Packaging 2 - 26 - B4B	
150 QC 6	3 pcs	3/27/19	0.00 0.00		QC 6 - 9	DAS
					QC 6 - 68	NOV 2 1 2019 68
					QC 6 - 61	9-89
160 Packaging 3-1 - Stock - B4B	3 pcs	3/27/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	DAS
					Packaging 3 - 6 - B4B	28
					Packaging 3 - 7 - B4B	9-89
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	DAS
170 QC 21 - FG	3 pcs	3/27/19	0.00 0.00		QC 21 - FG - 21	21
					QC 21 - FG - 70	9-89
					QC 21 - FG - 53	NOV 2 6 2019

Part Op 130 - -Issue P/O; 45124 -Zinc plate, ASTM B633 TYPE 2 SC2 -Color; yellow -Material type; 4140 -Certificate of Descriptions: Conformity is required
140 - Certificate of Conformity is required

Job BOM

Job BOM records could not be found.

PART AEROSPACE LTD		Work Order:	19,2379-A
Description: Support		Part Number:	RBE332A94-3400-03-11
Inspection Dwg: ↓	Rev: A	Page 1 of 1	

INSPECTION SHEET

[illegible]

Measured by: 20	Checked by: B.A	QC Inspector:
Date: 19-03-20	Date: 19-11-14	Date:

Engineering Approval: (If necessary)		Date:
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Rev	Date	Change	Revised by	Approved
B	14.07.31	New Issue	KJ	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB045127



Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

Attention: Grenon, Sylvie

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045127

PO Date: 11/18/19

Due Date: 11/26/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

E-MAILED
2019-11-19

Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	200481	20NR-35	20NR-35 Rev 2A	Keeper Handle -Issue P/O; -Zinc plate, ASTM B633 TYPE 2 SC2 -Color; yellow -Material type; A-36 -Certificate of Conformity is required	Firmed	-	11/26/19	11 pcs	0 pcs	11 pcs	\$4.2857/pcs	\$47.14
2	201378	RB412WA-CR&O-3-62-2A-1-2	RB412WA-CR&O-3-62-2A-1-2 Rev B	Blade Bolt Segments Removal / Installation Workaid -Issue P/O -Zinc plate, ASTM B633 TYPE 1 SC2 -Color; Clear -Material type; 4130 -Certificate of Conformity is required	Firmed	-	11/26/19	21 pcs	0 pcs	21 pcs	\$4.2857/pcs	\$90.00

PURCHASE ORDER



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PURCHASE ORDER

POHB045127



Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	192379-A	RBE332A94-3400-03-11	RBE332A94-3400-03 Rev A	Support -Issue P/O; -Zinc plate, ASTM B633 TYPE 2 SC2 -Color; yellow -Material type; 4140 -Certificate of Conformity is required	Firmed	-	11/26/19	2 pcs	0 pcs	2 pcs	\$4.2857/pcs	\$8.57
								NOV 21 2019				
4	201984	8NR-50	8NR-50 Rev 2	Stiffener Offset Holes -Issue P/O; -Zinc plate, ASTM B633 TYPE 2 SC2 -Color; yellow -Material type; 4140 -Certificate of Conformity is required	Firmed	-	11/26/19	8 pcs	0 pcs	8 pcs	\$4.2857/pcs	\$34.29
								NOV 21 2019				
Grand Total:												\$180.00

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 11/20/19 10:42 AM Dart.Guerin.Kimberley



Certificat de Conformité / Certificate of Compliance

(024206-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

024206 - 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax: .

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
20-Nov-2019		Jigar Patel		POHB045127				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NG/ NG Qty	Qté Scrap/	À venir/ Back Order
1	20NR-35 Rev.2A	20NR-35 01-ZINC-YELLOW [ZINC YELLOW] OLD YELLOW CHROMATE, 96 hours AS PER ASTM B633 TYPE -2, SC -2 0.0003"	ZINC CH	11	11	0	0	0
2	RB412WA-CR&O-3-62-2A-1-2 Rev.B	RB412WA-CR&O-3-62-2A-1-2 01-ZINC-CLEAR TRI [ZINC CLEAR TRIVALENT] 24 HRS AS PER ASTM B633 TYPE -1, SC -2 0.0003"	ZINC CH	21	21	0	0	0
3	RBE332A94-3400-03-11 Rev.A	RBE332A94-3400-03 01-ZINC-YELLOW [ZINC YELLOW] OLD YELLOW CHROMATE, 96 hours AS PER ASTM B633 TYPE -2, SC -2 0.0003"	ZINC CH	2	2	0	0	0
4	8NR-50 Rev.2	8NR-50 01-ZINC-YELLOW [ZINC YELLOW] OLD YELLOW CHROMATE, 96 hours AS PER ASTM B633 TYPE -2, SC -2 0.0003"	ZINC CH	8	8	0	0	0

DAS
68
9-39

RECEIVED
 NOV 21 2019
 DART AEROSPACE LTD.

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.